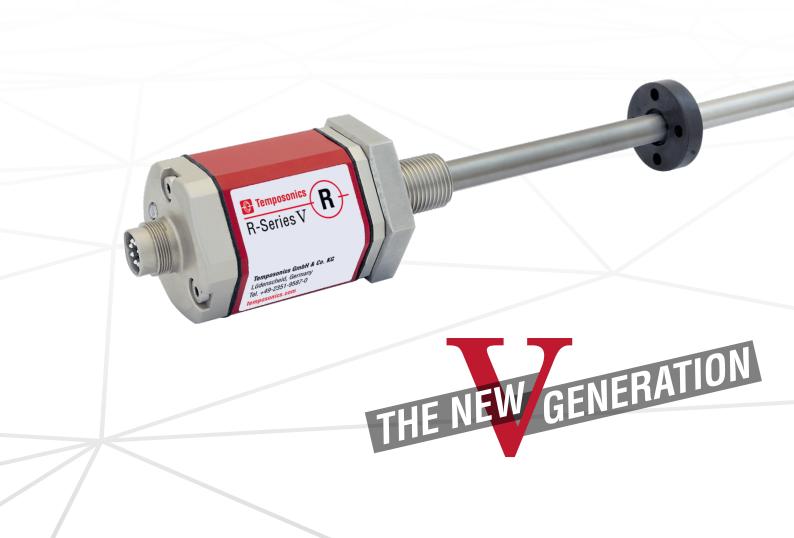


Data Sheet

R-Series V RH5 Analog Magnetostrictive Linear Position Sensors

- Direct analog output, position + speed
- Dual magnet position measurement
- Field adjustments and diagnostics using the new TempoLink smart assistant



MEASURING TECHNOLOGY

The absolute, linear position sensors provided by Temposonics rely on the company's proprietary magnetostrictive technology, which can determine position with a high level of precision and robustness. Each Temposonics position sensor consists of a ferromagnetic waveguide, a position magnet, a strain pulse converter and supporting electronics. The magnet, connected to the object in motion in the application, generates a magnetic field at its location on the waveguide. A short current pulse is applied to the waveguide. This creates a momentary radial magnetic field and torsional strain on the waveguide. The momentary interaction of the magnetic fields releases a torsional strain pulse that propagates the length of the waveguide. When the ultrasonic wave reaches the end of the waveguide it is converted into an electrical signal. Since the speed of the ultrasonic wave in the waveguide is precisely known, the time required to receive the return signal can be converted into a linear position measurement with both high accuracy and repeatability.

Position magnet (magnetic field) Sensing element (waveguide) Torsional strain pulse converter Measurement cycle 1 Current pulse generates magnetic field 2 Interaction with position magnet field generates torsional strain pulse 3 Torsional strain pulse propagates 4 Strain pulse detected by converter 5 Time-of-flight converted into position

Fig. 1: Time-of-flight based magnetostrictive position sensing principle

R-SERIES V Analog

Temposonics® R-Series V brings very powerful sensor performance to meet the many demands of your application. The R-Series V is the long term solution for harsh environments that have high levels of shock and vibration. Sensor models with analog outputs (voltage/current) have options for one or two position magnets, and for single or dual output channels.

When the R-Series V Analog sensor is ordered with a single output channel for one position magnet, the output will be the measured position value presented in either voltage or current.

When the sensor is ordered with dual output channels the second output can be configured to report the position of the second magnet or the reverse position or velocity of one magnet or the temperature inside of the electronics housing. Other configurations can be adjusted using the TempoLink smart assistant.

With many outstanding features the R-Series ${\bf V}$ sensors are fit for a very broad range of applications.

TempoLink YOUR SMART ASSISTANT

The TempoLink smart assistant is an accessory for the R-Series V family of sensors that supports setup and diagnostics. For the R-Series V Analog model, it enables the adjustment of parameters like the output values for the zero and span setpoints and their locations on the sensor. For diagnostics and analysis of operational data the R-Series V sensors continuously track values such as total distance traveled by the position magnet, internal temperature of the sensor and the quality of the position signal. This additional information can be read out via TempoLink smart assistant even while the sensor remains operational in the application.

TempoLink smart assistant is connected to the sensor via the power connection, which now adds bidirectional communication for setup and diagnostics. The TempoLink smart assistant is operated using a graphical user-interface that will be displayed on your smartphone, tablet, laptop or PC. Just connect your Wi-Fi-enabled device to TempoLink Wi-Fi access point and go to the website URL for the user-interface.



Fig. 2: R-Series V sensor with TempoLink smart assistant

TECHNICAL DATA

Output					
Analog	Voltage: 010 /100/ $-10+10/+1010$ VDC (min. controller load > 5 kΩ)				
	Current: 4(0)20/204(0) mA (min./max. load 0/500 Ω)				
Measured output variables	bles Position for one or two position magnets. Position + speed (without direction) or velocity (with direction) for one position magnet. Position for one position magnet + temperature inside the sensor electronics housing				
Measurement parameters	1 osition for the position magnet + temperature inside the sensor electronics nousing				
Position measurement					
Null/Span adjustment	100 % of electrical stroke				
Resolution	16 bit (internal resolution 0.1 µm)				
Linearity deviation ¹	< ±0.01 % F.S. (minimum ±50 μm)				
Repeatability	< ±0.001 % F.S. (minimum ±1 μm)				
Hysteresis	< 4 μm				
Update time	Stroke length ≤ 200 mm ≤ 350 mm ≤ 1200 mm ≤ 2400 mm ≤ 4800 mm ≤ 7620 mm				
	Update time 0.25 ms 0.333 ms 0.5 ms 1.0 ms 2.0 ms 5.0 ms				
Velocity measurement					
Range	0.0110 m/s or 1400 in./s				
Deviation	≤ 0.05 %				
Resolution	16 bit (minimum 0.01 mm/s)				
Operating conditions					
Operating temperature	-40+85 °C (-40+185 °F)				
Humidity	90 % relative humidity, no condensation				
Temperature coefficient	< 30 ppm/K				
Ingress protection	IP67 (connectors correctly fitted)/IP68 for cable outlet				
Shock test	150 g/11 ms, IEC standard 60068-2-27				
Vibration test	30 g/102000 Hz, IEC standard 60068-2-6 (excluding resonant frequencies)/ RH5-J: 15 g / 102000 Hz, IEC standard 60068-2-6 (excluding resonant frequencies)				
EMC test	Electromagnetic emission according to EN 61000-6-3 Electromagnetic immunity according to EN 61000-6-2 The sensor meets the requirements of the EC directives and is marked with CE				
Operating pressure	350 bar (5,070 psi)/700 bar (10,150 psi) peak (at 10 × 1 min) for sensor rod/RH5-J: 800 bar (11,600 psi)				
Magnet movement velocity	Any				
Design / Material					
Sensor electronics housing	Aluminum (painted), zinc die cast				
Sensor flange	Stainless steel 1.4305 (AISI 303)/RH5-J: Stainless steel 1.4305 (AISI 303)				
Sensor rod	Stainless steel 1.4306 (AISI 304L)/RH5-J: Stainless steel 1.4301 (AISI 304)				
Stroke length	257620 mm (1300 in.)/RH5-J: 255900 mm (1232 in.)				
Mechanical mounting					
Mounting position	Any				
Mounting instruction	Please consult the technical drawings on page 4				
Electrical connection					
Connection type	1 × M16 male connectors (6 pin) or cable outlet				
Operating voltage	1230 VDC ±20 % (9.636 VDC)				
Power consumption	< 3.25 W				
Dielectric strength	500 VDC (DC ground to machine ground)				
Polarity protection	Up to –36 VDC				
Overvoltage protection	Up to 36 VDC				
-					

TECHNICAL DRAWING

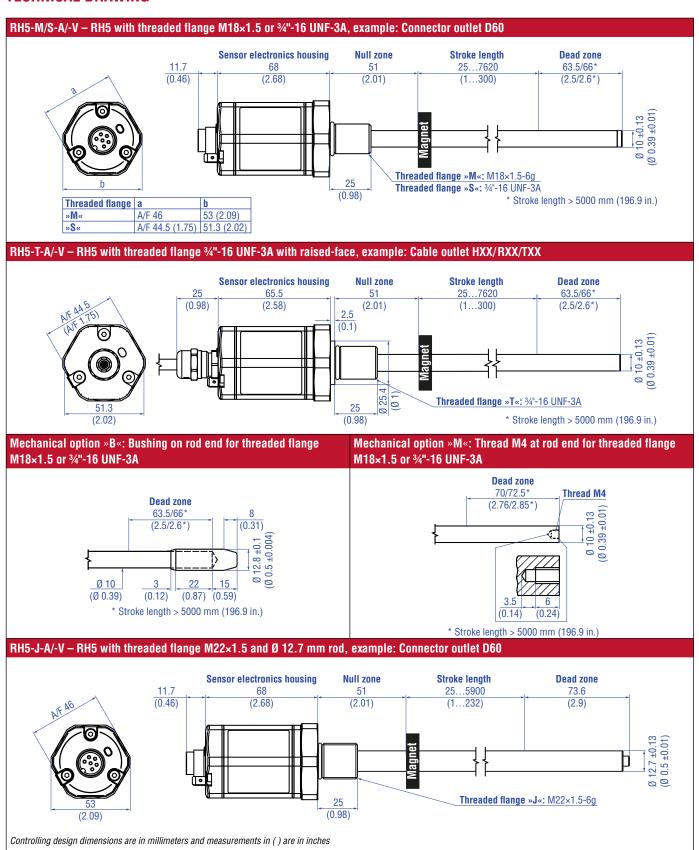


Fig. 3: Temposonics® RH5 with ring magnet

CONNECTOR WIRING

D60					
Signal + power supply					
M16 male connector	Output	Pin	Function		
	1	1	Position (magnet 1)		
		2	Signal Ground		
0 0 0	2*	3	Position (magnet 2) or reverse position (magnet 1) or speed or velocity (magnet 1) or temperature inside the sensor electronics housing		
View on sensor		4	Signal Ground		
		5	+1230 VDC (±20 %)		
		6	DC Ground (0 V)		
			* order dependent		

Fig. 4: Connector wiring D60

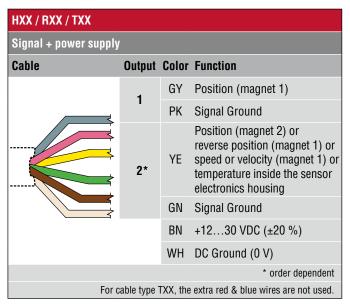
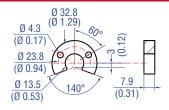
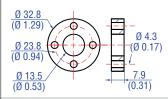


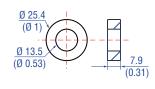
Fig. 5: Connector wiring for cable outlet

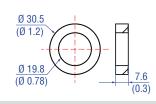
FREQUENTLY ORDERED ACCESSORIES - Additional options available in our Accessories Guide 7 551444

Position magnets









U-magnet OD33 Part no. 251 416-2

Material: PA ferrite GF20 Weight: Approx. 11 g Surface pressure: Max. 40 N/mm² Fastening torque for M4 screws: 1 Nm Operating temperature: -40...+105 °C (-40...+221 °F)

Ring magnet OD33 Part no. 201 542-2

Material: PA ferrite GF20 Weight: Approx. 14 g Surface pressure: Max. 40 N/mm² Fastening torque for M4 screws: 1 Nm Operating temperature: -40...+105 °C (-40...+221 °F)

Ring magnet OD25.4 Part no. 400 533

Material: PA ferrite Weight: Approx. 10 g Surface pressure: Max. 40 N/mm² Operating temperature: –40…+105 °C (–40…+221 °F)

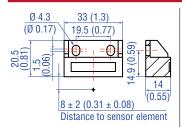
Ring magnet Part no. 402 316

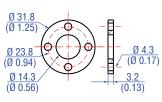
Material: PA ferrite coated Weight: Approx. 13 g Surface pressure: Max. 20 N/mm² Operating temperature: -40...+100 °C (-40...+212 °F)

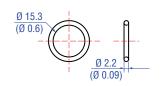
Position magnet

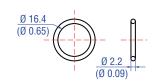
Magnet spacer

O-rings









Block magnet L Part no. 403 448

Material: Plastic carrier with hard ferrite magnet Weight: Approx. 20 g Fastening torque for M4 screws: 1 Nm Operating temperature: -40...+75 °C (-40...+167 °F)

This magnet may influence the sensor performance specifications for some applications.

Magnet spacer Part no. 400 633

Material: Aluminum Weight: Approx. 5 g Surface pressure: Max. 20 N/mm² Fastening torque for M4 screws: 1 Nm

O-ring for threaded flange M18×1.5-6g Part no. 401 133

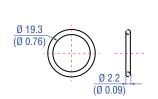
Material: Fluoroelastomer Durometer: 75 ± 5 Shore A Operating temperature: -40...+204 °C (-40...+400 °F)

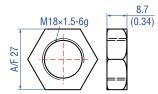
O-ring for threaded flange 34"-16 UNF-3A Part no. 560 315

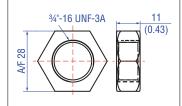
Material: Fluoroelastomer Durometer: 75 ± 5 Shore A Operating temperature: -40...+204 °C (-40...+400 °F)

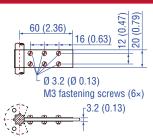
0-ring

Mounting accessories



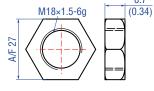






O-ring for threaded flange M22×1.5-6g Part no. 561 337

Material: FPM Durometer: 75 Shore A Operating temperature: -20...+200 °C (-6...+392 °F)



Hex jam nut M18×1.5-6g Part no. 500 018

Material: Steel, zinc plated

Hex jam nut 3/4"-16 UNF-3A Part no. 500 015

Material: Steel, zinc plated

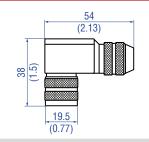
Fixing clip Part no. 561 481

Application: Used to secure sensor rods (Ø 10 mm (Ø 0.39 in.)) when using an U-magnet or block magnet Material: Brass, non-magnetic

Cable connectors*

Programming tools

60.5 (2.38)7.3 (Ø 0.68)







M16 female connector (6 pin), straight Part no. 370 423

M16 female connector (6 pin), angled Part no. 370 460

TempoLink® kit for Temposonics® R-Series V Part no. TL-1-0-AD60 (for D60) Part no. TL-1-0-AS00 (for cable output)

Hand programmer for analog output Part no. 253 124

Material: Zinc nickel plated Termination: Solder Cable Ø: 6...8 mm (0.24...0.31 in.) Operating temperature: -40...+100 °C (-40...+212 °F) Ingress protection: IP65/IP67 (correctly fitted) Fastening torque: 0.6 Nm

Material: Zinc nickel plated Termination: Solder Cable Ø: 6...8 mm (0.24...0.31 in.) Wire: 0.75 mm² (20 AWG) Operating temperature: -40...+95 °C (-40...+203 °F) Ingress protection: IP67 (correctly fitted) • User friendly interface for mobile Fastening torque: 0.6 Nm

• Connect wirelessly via Wi-Fi enabled device or via USB with the diagnostic tool

· Simple connectivity to the sensor via 24 VDC power line (permissible cable length: 30 m)

devices and desktop computers

See data sheet "TempoLink smart assistant" (document part no.: 552070) for further information

Easy teach-in-setups of stroke length and direction on desired zero/span positions. For sensors with 1 magnet.

Programming tool

Cables









Cabinet programmer for analog output Part no. 253 408

Features snap-in mounting on standard DIN rail (35 mm). This programmer can be permanently mounted in a control cabinet and includes a program/run switch. For sensors with 1 magnet.



Material: PVC jacket; gray Features: Twisted pair, shielded, flexible Cable Ø: 6 mm (0.23 in.) Cross section: 3 × 2 × 0.14 mm² Bending radius: 10 x D (fixed installation) Operating temperature: -40...+105 °C (-40...+221 °F)

PUR cable Part no. 530 052

Material: PUR jacket; orange Features: Twisted pair, shielded, highly flexible, halogen free, suitable for drag chains, mostly oil & flame resistant Cable Ø: 6.4 mm (0.25 in.) Cross section: $3 \times 2 \times 0.25 \text{ mm}^2$ Bending radius: 5 x D (fixed installation) Operating temperature: -30...+80 °C (-22...+176 °F)

Teflon® cable Part no. 530 112

Material: Teflon® jacket; black Features: Twisted pair, shielded, flexible, high thermal resistance, mostly oil & acid resistant Cable Ø: 7.6 mm (0.3 in.) Cross section: 4 × 2 × 0.25 mm² Bending radius: $8 - 10 \times D$ (fixed installation) Operating temperature: -100...+180 °C (-148...+356 °F)

Controlling design dimensions are in millimeters and measurements in () are in inches

^{*/} Follow the manufacturer's mounting instructions

Extension cables



PVC cable with M16 female connector (6 pin), straight - pigtail

PVC cable (part no. 530 032) with M16 female connector, straight (part no. 370 423)

Order code:

MTS-A-370423-xxxx-530032-0 (where xxxx is the cable length in centimeters (e.g. code: 0150))



PUR cable with M16 female connector (6 pin), straight - pigtail

PUR cable (part no. 530 052) with M16 female connector, straight (part no. 370 423)

Order code: MTS-A-370423-xxxx-530052-0 (where xxxx is the cable length in centimeters (e.g. code: 0150))



Teflon® cable with M16 female connector (6 pin), straight - pigtail

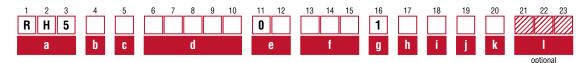
Teflon® cable (part no. 530 112) with M16 female connector, straight (part no. 370 423)

Order code: MTS-A-370423-xxxx-530112-0 (where xxxx is the cable length in centimeters (e.g. code: 0150))

Standard cable lengths				
Meters	Feet	Code		
1.5	5	0150		
2	6.6	0200		
4.6	15	0460		
5	16.4	0500		
7.6	25	0760		
10	32.8	1000		
15.2	50	1520		

For additional extension cables reference the accessory catalog (551444), page 41 for industrial sensors.

ORDER CODE



a | Sensor model

R H 5 Rod

b Design

- B Base unit (only for replacement)
- J Threaded flange M22×1.5-6g (rod Ø 12.7 mm), stroke length: 25...5900 mm (1...232 in.)
- M Threaded flange M18×1.5-6g (standard)
- S Threaded flange 3/4"-16 UNF-3A (standard)
- T Threaded flange 3/4"-16 UNF-3A (with raised-face)

c Mechanical options

- **A** Standard
- B Bushing on rod end (only for design »M«, »S« & »T«)
- M Thread M4 at rod end (only for design »M«, »S« & »T«)
- V Fluorelastomer seals for the sensor electronics housing

d Stroke length

X X X X M 0025...7620 mm

Standard stroke length (mm)	Ordering steps	
25 500 mm	5 mm	
500 750 mm	10 mm	
7501000 mm	25 mm	
10002500 mm	50 mm	
25005000 mm	100 mm	
50007620 mm	250 mm	
V V V U 004 0 000	0.	

Y	Y	Y	Y	Ш	001 N	300.0 in.
				U	UU I.U.	

Standard stroke length (in.)	Ordering steps	
1 20 in.	0.2 in.	
20 30 in.	0.4 in.	
30 40 in.	1.0 in.	
40100 in.	2.0 in.	
100200 in.	4.0 in.	
200300 in.	10.0 in.	
Non standard strake lengths are	wailahla:	

Non-standard stroke lengths are available; must be encoded in 5 mm/0.1 in. increments.

e Number of magnets

0 X 01...02 Position(s) (1...2 magnet(s))

f | Connection type

- **D** 6 0 M16 male connector (6 pin)
- H X X XX m PUR cable (part no. 530 052)
 H01...H30 (1...30 m/3...99 ft.)
 See "Frequently ordered accessories" for cable specifications
- R X XX m PVC cable (part no. 530 032) R01...R30 (1...30 m/3...99 ft.) See "Frequently ordered accessories" for cable specifications
- XX m Teflon® cable (part no. 530 112)
 T01...T30 (1...30 m/3...99 ft.)
 See "Frequently ordered accessories" for cable specifications
- */ Encode in meters if using metric stroke length.

 Encode in feet if using US customary stroke length

g System

1 Standard

h Output

- A Current
- V Voltage

i Function

- 1 Position (1 or 2 magnets/outputs)
- 2 Position and speed (1 magnet and 2 outputs)
- 3 Position and velocity (1 magnet and 2 outputs)
- 4 Position and reverse position (1 magnet and 2 outputs)
- 5 Position and temperature inside the sensor electronics housing (1 magnet and 2 outputs)
- 6 Differential (2 magnets and 1 output)

j Options

- **0** Standard
- 3 Over range output mode

k Output range

- 0 0...10 VDC or 4...20 mA
- 1 10...0 VDC or 20...4 mA
- **2** –10...+10 VDC or 0...20 mA
- **3** +10...-10 VDC or 20...0 mA
- V 0...10 VDC for position, -10...+10 VDC for velocity

I Max speed or velocity value

(optional: use when i "Function" is 2 or 3)

For metric stroke lengths encode speed or velocity in m/s for the values 0.01 to 9.99 m/s (001...999)

For US customary stroke lengths encode speed or velocity in inches/s for the values 1 to 400 in./s (001...400)

Use the codes (00E) for 0.025 m/s, and (A00) for 10.0 m/s to provide backwards compatibility for these predecessor models of the R-Series.

NOTICE

- Specify the number of magnets for your application and order the magnets separately.
- The number of magnets is limited by the stroke length.
 The minimum allowed distance between magnets (i.e. front face of one to the front face of the next one) is 75 mm (3 in.).
- Use magnets of the same type for multi-position measurement,
 e.g. 2 × U-magnet (part no. 251 416-2).

DELIVERY



RH5-B:

- Base unit (without flange/rod assembly)
- · 3 socket screws M4

RH5-J/-M/-S/-T:

- Sensor
- 0-ring

Accessories have to be ordered separately.

Manuals, Software & 3D Models available at: www.temposonics.com

GLOSSARY

A

Analog output

For a sensor with analog output, the measured value is output as an analog voltage signal or current signal.

n

Differential

For differential measurement, the distance between the two position magnets is output as a value.

М

Max speed or velocity value

For speed or velocity, the output value generated is scaled based on the maximum speed or velocity value indicated in the order code.

Measuring direction

- Forward: Values increasing from sensor electronics housing to rod end/profile end
- Reverse: Values decreasing from sensor electronics housing to rod end/profile end

Multi-position measurement

During the measurement cycle, the positions of every magnet on the sensor are simultaneously reported. The velocity or speed are continuously calculated based on these changing position values as the magnets are moved.

0

Over range output mode

When enabled this mode allows the position output values to continue to increase or decrease when the magnet travels beyond the active stroke range.

R

Resolution

The sensor precisely measures time to provide the position measurement. For the analog output the measured time value is converted into an analog voltage signal or current signal using a high-performance **D**igital to **A**nalog **C**onverter (DAC) having 16 bits of resolution.

S

Speed

The output value for speed indicates how fast the position magnet is being moved, independent of the measuring direction. (\rightarrow Velocity)

T

Temperature inside the sensor electronics housing

The temperature inside the sensor electronics housing is reported as an analog voltage signal or current signal. For each output range, the 0 % output value has the factory default setpoint at -40 °C, and the 100 % output value has the default setpoint at +100 °C. Note: a dedicated temperature chip is used for the output signal and its values may vary from those reported on the TempoLink application screen.

v

Velocity

The output value for velocity indicates how fast the position magnet is being moved, and in which direction. (\rightarrow Speed)



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UK CERTIFIED







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